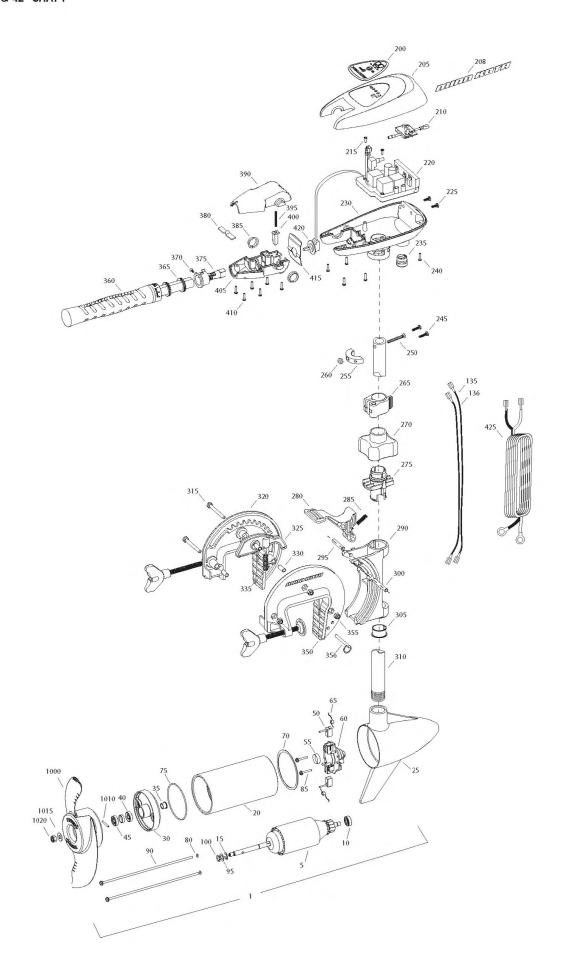
for use with "N" serial numbers
2-year warranty



Item	n P/N	Description	Qty	Item	P/N	Description	Qty	Item	P/N	Description
1	2097096	12V Motor 42" SW	1							
5	2-100-121	Armature assembly	1		2991797	Bracket assy, Composite [270-356	3] 1		1378170	Propeller kit
10	140-010	Bearing	1	270	2060100	Knob, steering tension, soft	1	1000	2091170	Propeller
15	788-015	Retaining ring	1	275	2068400	Collet	1	1010	2092600	Drive pin, small
20	2-200-301	Center housing assemby	1	280	2064200	Lock arm	1	1015	2151726	Washer, prop, small
25	421-336	Brush end housing assembly	1	285	2062701	Spring, lock arm	1	1020	2198400	Nut, nylock, prop, Anode
30	2-400-337	Plain end housing assembly	1	290	2061821	Hinge	1			
35	144-049	Flange bearing	1	295	2062603	Pin, lock, ss	1			
40	880-003	Seal	1	300	2062603	Pin, lock, ss	1			
45	880-006	Seal with shield	1	305	2037301	Bushing, hinge	1			
50	188-036	Brush	2	310	2002011	Tube 36"	1			
55	725-050	Paper tube	1		2002012	Tube 42"	1			
60	738-036	Brush plate assembly	1	315	2063501	Bolt 1/4-20 x 2 3/8", ss	3			
65	975-040	Brush spring	2	320	2771950	Bracket, right, FW	1			
70	337-036	Gasket	1	325	2067905	Cam deactivator	1			
75	701-081	O-ring, motor	1	330	2067306	Bushing, dowel 1/4 x 1/2	3			
80	701-008	O-ring, thru-bolt	2	335	2062702	Spring, cam deactivator	1			
85	830-007	Screw, 8-32	2		2881380	Clamp screw kit	2 per kit			
90	830-042	Thru-bolt	2	350	2771955	Bracket, left, FW	1			
95	990-067	Washer, steel	2	355	2263103	Nut, 1/4-20, nylock, ss	3			
100	990-070	Washer, nylatron	2	356	2062604	Pin, stop	1			
135	640-002	Leadwire, black	1							
136	640-113	Leadwire, red	1		2990957	Handle assy, [360-410]	1			
	2888460	Seal and O-ring Kit		360	2990456	Grip/handle assy, 5SPD [360-375]	] 1			
				365	2060015	Bearing, handle	2			
200	2195654	Decal, c-box cover	1	370	2063405	Screw, #6 PFH SS	1			
205	2060296	C-box cover	1	375	2884092	Yoke / spider assy	1			
208	2325666	Decal - MinnKota	2	380	2302742	Spring, detent, off	1			
210	2074080	Battery meter, 12v SW	1	385	2060005	Bearing, handle pivot	2			
215	2043427	Screw, #8 x 7/8 SS	2	390	2060900	Handle pivot, top	1			
220	2184016	Control board, 12V	1	395	2302745	Spring, release button	1			
	2888411	Potentiometer Replacement Kit		400	2063700	Button, release	1			
225	2303434	Screw, #8-30 x 5/8 SS	2	405	2060905	Handle pivot, bottom	1			
230	2062503	Control box, VARS, SW	1	410	2303412	Screw, #6 x 5/8 SS	6			
235	2062905	Strain relief	1	420	2061700	Washer, pot holder	1			
240	2303412	Screw, #6 x 5/8 SS	6	415	2062715	Spring, handle pivot	1			
245	2263434	Screw, #8 x 1 SS	2	425	2992524	Leadwire assy, includes [235]	1			
250	2263406	Screw, #10-24 x 2 SS	1			-				
255	2061517	Collar, c-box	1							
260	2333101	Nut, 10-24, nylock, SS	1							
265	2991521	Cam lock/depth collar assy	1							

Qty

## THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

## Riptide 55 is 12-volt only!

